



# Cummins Warranty

Cummins ReCon® Warranty  
Long/Short/Service Blocks



## Coverage

### Products Warranted

This Warranty applies to all Cummins ReCon® Long/Short/Service Blocks used in automotive, industrial and marine applications marketed for use Worldwide under the trademark "Cummins ReCon®".

### Base Warranty

This Warranty covers any Warrantable Failure of ReCon® Long/Short/Service Blocks 4B/6B/ISF/6C/L10/M11/N14/K19/ISB/QSB/ISC/QSC/ISL/QSL/ISM/QSM/ISX/QSX/QSK19 which results, under normal use and service, from defects in material or factory workmanship (Warrantable Failures).

| Long Blocks:           |  |        |                            |
|------------------------|--|--------|----------------------------|
| Application            | Engine   | Months | Mileage/Hours              |
| Automotive             | 4B/6B/ISB/ISF/6C/ISC/ISL                           | 12     | 50,000 Miles (80,468 km)   |
|                        | L10/M11/ISM/N14/ISX                                | 12     | 100,000 Miles (160,935 km) |
| Industrial/Marine      | 4B/6B/6C/L10/M11/N14/K19/QSB/QSC/QSL/QSM/QSX/QSK19 | 12     | 1,000 Hours                |
| Industrial (Oil & Gas) | 6B/6C/N14/K19                                      | 12     | Unlimited                  |

| Short/Service Blocks: |  |        |                            |
|-----------------------|--|--------|----------------------------|
| Application           | Engine   | Months | Mileage/Hours              |
| Automotive            | L10/M11/ISM/N14/ISX                                | 12     | 100,000 Miles (160,935 km) |
|                       | 4B/6B/ISB/6C/ISC/ISL                               | 6      | Unlimited                  |
| Industrial/Marine     | 4B/6B/6C/L10/M11/N14/K19/QSB/QSC/QSL/QSM/QSX/QSK19 | 6      | Unlimited                  |

The Warranty ends at the time, miles (kilometers) or hours specified, whichever occurs first, after date of first installation.

## Cummins Responsibilities

Cummins will pay for all parts and labor needed to repair the damage to the Engine resulting from a Warrantable Failure.

Cummins will pay for the lubricating oil, antifreeze, filter elements and other maintenance items that are not reusable due to a Warrantable Failure.

Cummins will pay reasonable labor costs for Engine removal and reinstallation when necessary to repair a Warrantable Failure.

## Owner Responsibilities

At the time when the parts are installed, Owner is responsible for the preparation of a written record containing the following: (1) the date of installation of the parts; (2) the Engine serial number; (3) the Engine miles, hours or kilometers of operation; (4) the parts installed; and (5) the location of the parts in the Engine. The purpose of this record is to protect Owner interests and support any claim for a Warrantable Failure.

Owner is responsible for the operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manual. Owner is also responsible for providing proof that all recommended maintenance has been performed.

Before the expiration of this Plan, Owner must notify a Cummins distributor, authorized dealer or other repair location approved by Cummins of any Warrantable Failure and make the Engine available for repair by such facility. Owner is also responsible for delivering the Engine to the repair facility.

Service locations are listed on the Cummins Worldwide Service Locator at cummins.com.

Owner is responsible for all towing and/or travel expenses incurred as a result of a Warrantable Failure, except for Long Blocks whereas travel time is up to 4 hours in industrial applications.

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items provided during covered repairs.

Owner is responsible for communication expenses, meals, lodging and similar costs incurred as a result of a Warrantable Failure.

Owner is responsible for non-Engine repairs, "downtime" expenses, cargo damage, fines, passenger delays, all applicable taxes, all business costs and other losses resulting from a Warrantable Failure.

Owner is responsible for the cost to investigate complaints, unless the failure is caused by a defect in Cummins material or factory workmanship.

## Limitations

Cummins is not responsible for failures resulting from incorrect modifications or alterations to the Engine or adjustments that significantly alter the Engine's operating characteristics. Failures, other than those resulting from defects in material or factory workmanship of Covered Parts, are not covered by this Plan.

Cummins is not responsible for failures or damage resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; overfueling; overspeeding; lack of maintenance of cooling, lubricating

or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorized modifications to the Engine.

Cummins is also not responsible for failures caused by incorrect oil or fuel or by water or catalytic reagent, dirt or other contaminants in the fuel, oil, intake air system or catalytic reagent.

Parts used in repairs of a Warrantable Failure may be new Cummins parts, Cummins approved rebuilt parts or repaired parts. Cummins is not responsible for failures resulting from the use of parts not supplied by Cummins.

A new Cummins or Cummins approved rebuilt part used to repair a Warrantable Failure under this Plan assumes the identity of the part it replaced and is entitled to the remaining Coverage hereunder.

This Plan is transferable to subsequent Owners of the Engine by notifying a Cummins Distributor within 90 days of the transfer of ownership.

Cummins Inc. reserves the right to interrogate Electronic Control Module (ECM) data for purposes of failure analysis.

**CUMMINS DOES NOT COVER WEAR OR WEAROUT OF COVERED PARTS.**

**CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**EXCEPT FOR THE PUBLISHED CUMMINS ENGINE WARRANTY APPLICABLE TO THE ENGINE, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**



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