



# Cummins Warranty

ReCon® Marine Propulsion Applications  
Worldwide 15L And Below



## Cummins ReCon Marine Engines Warranty

**Propulsion Engines included in this Coverage:**  
4B/6B/QSB/6C/QSC/N14/N855/M11/QSM

### Products Warranted

This Warranty applies to ReCon Marine Engines originally sold by Cummins Inc., herein after "Cummins" that are used in Marine propulsion applications anywhere in the world where Cummins approved service is available and delivered to the first end-user on or after August 1, 1998. The "Product" consists of a Cummins ReCon Engine, as well as accessories, as listed below, which are approved and supplied by Cummins and which are installed by a Cummins distributor or authorized dealer.

### Base Engine Warranty

The Base Engine Warranty covers any failures of the Product, under normal use and service, which result from defects in Cummins material or factory workmanship (Warrantable Failure). Coverage begins with the sale of the Engine by Cummins and continues for the Duration stated below. The Duration commences on either the date of delivery of the Product to the first user, or the date the unit is first leased, rented or loaned, or when the Product has been operated for 50 hours, whichever occurs first.

### Extended Major Components Warranty

The Extended Major Components Warranty covers Warrantable Failures of the following Engine parts or castings (Covered Parts) on N14 and N855 Engines.

Engine Cylinder Block Casting
Engine Camshaft Forging
Engine Crankshaft Forging
Engine Connecting Rods

Warranty Coverage					
Coverage Category	Coverage Duration*		Repair Charge Paid By Cummins		
	Months	Hours	Parts	Labor	Travel
Base Engine Warranty	24	2,000	Yes	Yes	Yes
Extended Major Component Warranty Coverage					
4B/6B/ QSB/6C/ QSC	12	1,000	Yes	Yes	Yes
QSM11/ QSM	36	10,000	Yes	Yes	No

Warranty Coverage					
Coverage Category	Coverage Duration*		Repair Charge Paid By Cummins		
	Months	Hours	Parts	Labor	Travel
N14 and N855 Engines	36	10,000	Yes	Yes	No
* If the 2,000 hour limit is exceeded during the first year, coverage continues until the end of the first year.					

Bushing and bearing failures are NOT covered. Extended Major Components Warranty continues beyond the expiration of the Base Engine Warranty and continues for the Duration stated above. The Duration commences on either the date of delivery of the Product to the first user, or the date the unit is first leased, rented or loaned, or when the Product has been operated for 50 hours, whichever occurs first.

### Consumer Products

The Warranty on Consumer Products in the United States is a limited Warranty.

### CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Any implied Warranties applicable to Consumer Products terminate concurrently with the expiration of the express Warranties applicable to the Product. In the United States, some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied Warranty lasts, so the above limitations or exclusions may not apply to you.

**These Warranties are made to all Owners in the chain of distribution, and Coverage continues to all subsequent Owners until the end of the periods of Coverage.**

## Cummins Responsibilities

### During The Base Warranty

Cummins will pay for all parts and labor needed to repair the damage to the Product resulting from a Warrantable Failure when performed during normal business hours. All labor costs will be paid in accordance with Cummins published Standard Repair Time guidelines.

When it is necessary for mechanics to make on-site Warranty repairs, Cummins will pay up to six hours total travel expenses, including meals, mileage and lodging, for mechanics to travel to and from the repair dock.

Cummins will pay for the lubricating oil, antifreeze, filter elements, and other maintenance items that are not reusable due to the Warrantable Failure. Cummins will pay for reasonable labor costs for Engine removal and reinstallation when necessary to repair a Warrantable Failure.

### During The Extended Major Components Warranty

Cummins will pay for the repair or, at its option, replacement of the defective Covered Part and of any Covered Part damaged by a Warrantable Failure of the defective Covered Part. This includes parts, labor and travel.

## Owner Responsibilities

### During The Extended Major Components Warranty

Owner is responsible for the costs of all parts required for the repair except for the defective Covered Part and any Covered Part damaged by a Warrantable Failure of the defective Covered Part.

### During Both The Base Engine And The Extended Major Components Warranties

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements and other maintenance items replaced during Warranty repairs unless such items are not reusable due to the Warrantable Failure.

Owner is responsible for the operation and maintenance of the Product as specified in the applicable Cummins Operation and Maintenance Manual. Owner is also responsible for providing proof that all recommended maintenance has been performed.

Before the expiration of the applicable Warranty, Owner must notify a Cummins distributor, authorized dealer or other repair location approved by Cummins of any Warrantable Failure and make the Product available for repair to such facility. Locations are listed in the Cummins Worldwide Service Locator at [cummins.com](http://cummins.com).

In the event of any Product failure, Owner is responsible for the cost of towing the boat to the repair dock and for all associated docking and harbor charges.

Owner is responsible for communication expenses, meals, lodging and similar costs incurred as a result of a Warrantable Failure.

Owner is responsible for maintaining the Engine's Hour Meter in good working order at all times and to ensure that the Hour Meter accurately reflects the total hours of operation of the Product.

Owner is responsible for the costs to investigate complaints, unless the problem is caused by a defect in Cummins material or factory workmanship.

Owner is responsible for non-Engine repairs, "downtime" expenses, cargo damage, fines, all applicable taxes, all business costs and other losses resulting from a Warrantable Failure.

## Limitations

Cummins is not responsible for failures or damage resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; overfueling; overspeeding; lack of maintenance of cooling, lubricating or intake systems; improper storage, starting, warm-up,

run-in or shutdown practices; unauthorized modifications to the Engine. Cummins is also not responsible for failures caused by incorrect oil or fuel, or by water, dirt or other contaminants in the fuel or oil.

The Engine's Sea Water Pump, Gear Oil Cooler and Heat Exchanger are covered for a period of 24 months or 600 hours, whichever occurs first. Other accessories, i.e. Instruments, Instrument Panels, Gage Senders, Starter, Alternator, Vibration Isolators and Fuel/Water Separators are covered for a period of 12 months or 500 hours, whichever occurs first where applicable.

Cummins is not responsible for failures resulting from:

- 1 Use or application of the Product inconsistent with Marine Rating guidelines.
- 2 Incorrect installation.
- 3 Engines that do not reach rated RPM due to overloading.

Before a claim for excessive oil consumption will be considered, Owner must submit adequate documentation to show that consumption exceeds Cummins published standards.

Cummins is not responsible for failures of maintenance components supplied by Cummins beyond 90 days after the Coverage duration start date. Maintenance components include, but are not limited to: sea water pump impellers; zinc plugs; oil filters; fuel filters; air filters; water filters; fuel/water separator filters; expansion tank pressure caps.

Failures of belts and hoses supplied by Cummins are not covered beyond 90 days after the Warranty start date.

Except for the accessories noted previously, Cummins does not warrant accessories which bear the name of another company.

Parts used in Warranty repairs may be new Cummins parts or Cummins remanufactured parts. Cummins is not responsible for failures resulting from the use of parts not supplied by Cummins.

A Cummins new or remanufactured part, Cummins approved rebuilt or repaired part used to replace a Warranted Part assumes the identity of the Warranted Part it replaced and is entitled to the remaining Coverage hereunder.

**CUMMINS DOES NOT COVER WEAR OR WEAROUT OF COVERED PARTS.**

**CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**THESE WARRANTIES SET FORTH HEREIN ARE THE SOLE WARRANTIES MADE BY CUMMINS IN REGARD TO THESE ENGINES. CUMMINS MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

In the United States\* and Canada, this Warranty gives you specific legal rights. You may also have other rights which vary from state to state.

Outside the United States\* and Canada, in case of consumer sales, in some countries the Owner has statutory rights which cannot be affected or limited by the terms of this Warranty.

Nothing in this Warranty excludes or restricts any contractual rights the Owner may have against third parties.

\* United States includes American Samoa, the Commonwealth of Northern Mariana Islands, Guam, Puerto Rico and the U.S. Virgin Islands.



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