



# Cummins Warranty

ReCon® K19/QSK19 Engines Worldwide



## Coverage

### Products Warranted

This Warranty applies to K19 and QSK19 Engines originally manufactured or distributed by Cummins Inc. "Cummins" that are remanufactured by Cummins ReCon and delivered to the first retail purchaser on or after August 1, 1998 and marketed for use anywhere in the world where Cummins approved service is available under the trademark "Cummins ReCon".

### Base Engine Warranty

The Base Engine Warranty covers any failures of a ReCon K19 or QSK19 Engine which result, under normal use and service, from defects in material or factory workmanship. Industrial Coverage extends for two years or 2,000 hours, whichever occurs first, from the date of delivery of the ReCon Engine to the first retail purchaser. If the 2,000 hours limit is exceeded during the first year, Coverage continues until the end of the first year.

### Extended Major Components Warranty

The Extended Major Components Warranty covers failures of the K19/QSK19 Engine cylinder block, crankshaft, camshafts and connecting rods (bushing and bearing failures are not included) which result under normal use and service, from defects in material or factory workmanship in these parts. This Coverage begins with the expiration of the Base Engine Warranty and ends three years or 5,000 hours of operation, whichever occurs first, from the date of delivery to the first retail purchaser.

**These Warranties are made to all Owners in the chain of distribution and Coverage continues to all subsequent Owners until the end of the periods of Coverage.**

## Cummins ReCon Responsibilities

### During The Base Engine Warranty

Cummins ReCon will pay for all parts and labor needed to repair the Engine as a result of a Warrantable Failure. All labor costs will be paid in accordance with Cummins published Standard Repair Time guidelines. Only parts and assemblies remanufactured by Cummins ReCon or new Genuine Cummins parts and assemblies will be used in making the repair.

During the ReCon Engine Warranty, travel is covered up to six hours when a vehicle is disabled as a result of a Warrantable Failure.

Cummins ReCon will pay reasonable costs for maintenance items (oil, filters, antifreeze) damaged as a result of a Warrantable Failure.

Cummins ReCon will pay reasonable labor costs for Engine removal and reinstallation in accordance with Cummins published Standard Repair Time guidelines when necessary to make the Warranty repair.

### During The Extended Major Components Warranty

Cummins ReCon will pay for the defective Engine cylinder block, crankshaft, camshaft or connecting rod.

## Owner Responsibilities

### During The Base Engine Warranty

Owner is responsible for the cost of maintenance items not damaged as a result of Warrantable Failure. Owner is responsible for the cost of maintenance items not damaged as a result of Warrantable Failure.

### During The Extended Major Components Warranty

Owner is responsible for the costs of all labor required for removal, repair and reinstallation of the failed component or Engine.

Owner is responsible for the costs of all parts required for the repair except for the defective cylinder block, crankshaft, connecting rod or camshaft.

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items replaced during the repair.

### Additional Responsibilities During Both Warranties

Owner is responsible for the operation and maintenance of the ReCon Engine as specified in Cummins Operation and Maintenance Manuals.

Prior to the expiration of the applicable Warranty, Owner must give notice of any Warrantable Failure to a Cummins distributor or authorized dealer or other repair location approved by Cummins and deliver the Engine to such facility for repair. Locations are listed in the Cummins Worldwide Service Locator at cummins.com.

Owner is responsible for communication expenses, meals, towing, lodging, travel and incidental costs incurred by Owner or employees of Owner as a result of a Warrantable Failure.

Owner is responsible for "downtime" expenses, cargo damage and all business costs and losses resulting from a Warrantable Failure. **Cummins ReCon is not responsible for incidental or consequential damages.**

## Limitations

Cummins ReCon is not responsible for failures resulting from Owner or Operator abuse or neglect, such as: operation without adequate coolant, fuel or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or air intake systems; improper storage, starting, warm-up, run-in or shut-down practices.

Starters, generators, alternators, flywheels, ring gears, fan hubs and other similar items are not included as components of the ReCon K19/QSK19 Engines. Therefore, they are not covered by this Warranty.

Before a claim for excessive oil consumption will be considered, Owner must submit adequate documentation to show that consumption exceeds Cummins published

standards and that lubricating oils that meet Cummins specifications have been used.

Cummins ReCon is not responsible for failures resulting from improper repair or the use of parts not approved by Cummins ReCon or Cummins.

**These Warranties are the sole Warranties of Cummins ReCon. There are no other Warranties, express or implied, or of merchantability or fitness for a particular purpose.**



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